



# Technical data sheet

## PA 12 G

<b>General properties</b>				
Material designation	PA 12 G			
Material colour(s)	natural (7000)			
Raw material	PA 12 G   Polyamide 12			
Molecular weight (Average molar mass)	-			
<b>Mechanical properties</b>		<b>Unit</b>	<b>Test method</b>	<b>Value</b>
Density	g/cm <sup>3</sup>	DIN EN ISO 1183	1,03	
Tensile strength	MPa	DIN EN ISO 527	~ 70	
Shore D hardness, 15s - Value	Skala D	DIN EN ISO 868	85	
Ball indentation hardness, 30s - Value	MPa	DIN ISO 2039 Teil 1	100	
Ultimate tensile strength	MPa	DIN EN ISO 527	70	
Elongation at break	%	DIN EN ISO 527	> 55	
Modulus of elasticity	MPa	DIN EN ISO 527	1500	
Notched impact strength (Charpy)	kJ/m <sup>2</sup>	DIN EN ISO 179	> 15	
Wear resistance	%	Sand Slurry method	-	
Coefficient of friction (to steel)	μ		0,4	
<b>Thermal properties</b>		<b>Unit</b>	<b>Test method</b>	<b>Value</b>
Dimensional stability under heat	°C	DIN 53461	-	
Vicat softening temperature	°C	DIN EN ISO 306	188	
Crystalline melting range	°C	DIN EN ISO 11357	185	
Thermal conductivity at 23°C	W/ (K * m)	DIN 52612	0,23	
Specific heat at 23°C	kJ / (K * Kg)		1,7	
Coefficient of linear expansion at 23°C	10 <sup>-5</sup> * (1/K)	DIN ISO 11359	10	
Fire behaviour		UL 94	HB	
Application temperature (min.)	°C		- 50	
Application temperature (constant)	°C		+ 110	
Moisture absorption	%		0,9	
<b>Electrical properties</b>		<b>Unit</b>	<b>Test method</b>	<b>Value</b>
Specific volume resistance	Ω * cm	IEC 60093	10 <sup>15</sup>	
Specific surface resistance	Ω	IEC 60093	10 <sup>13</sup>	
Dielectric strength	KV/mm	IEC 60243	50	
<b>Conformity with food secure regulations</b>				
FDA	Conforms to FDA regulations			
EU	EU 1935/2004 - EU 10/2011 [FSP quality]			

Our employees are available to answer all of your questions.

You can find additional information on our material qualities on the internet at [www.wefapress.com/en/materials](http://www.wefapress.com/en/materials).

All stated information reflects our current knowledge. No agreement or guarantee regarding specific characteristics can be derived from the information contained in the datasheets. Each user is responsible for deciding on the suitability of a material for a specific purpose. The data supplied are subject to change.

The materials labelled as a "Food Secure Product" (FSP) comply with the provisions of Regulations (EU) No. 10/2011 and No. 1935/2004.