

Technical data sheet

PA 6 G

General properties			
Material designation	PA 6 G		
Material colour(s)	natural (7000), blue		
Raw material	PA 6 Polyamide 6		
Molecular weight (Average molar mass)	-		
Mechanical properties			
	Unit	Test method	Value
Density	g/cm ³	DIN EN ISO 1183	1,14
Tensile strength	MPa	DIN EN ISO 527	80
Shore D hardness, 15s - Value	Skala D	DIN EN ISO 868	81
Ball indentation hardness, 30s - Value	MPa	DIN ISO 2039 Teil 1	160
Ultimate tensile strength	MPa	DIN EN ISO 527	80
Elongation at break	%	DIN EN ISO 527	> 50
Modulus of elasticity	MPa	DIN EN ISO 527	3100
Notched impact strength (Charpy)	kJ/m ²	DIN EN ISO 179	> 43
Wear resistance	%	Sand Slurry method	-
Coefficient of friction (to steel)	μ		0,38
Thermal properties			
	Unit	Test method	Value
Dimensional stability under heat	°C	DIN 53461	95
Vicat softening temperature	°C	DIN EN ISO 306	-
Crystalline melting range	°C	DIN EN ISO 11357	218
Thermal conductivity at 23°C	W/ (K * m)	DIN 52612	0,23
Specific heat at 23°C	kJ / (K * Kg)		-
Coefficient of linear expansion at 23°C	10 ⁻⁵ * (1/K)	DIN ISO 11359	8
Fire behaviour		UL 94	HB
Application temperature (min.)	°C		- 40
Application temperature (constant)	°C		+ 100
Moisture absorption	%		~ 2,2
Electrical properties			
	Unit	Test method	Value
Specific volume resistance	Ω * cm	IEC 60093	10 ¹²
Specific surface resistance	Ω	IEC 60093	10 ¹⁰
Dielectric strength	KV/mm	IEC 60243	40
Conformity with food secure regulations			
FDA	Conforms to FDA regulations		
EU	EU 1935/2004 - EU 10/2011 [FSP quality]		

Our employees are available to answer all of your questions.

You can find additional information on our material qualities on the internet at www.wefapress.com/en/materials.

All stated information reflects our current knowledge. No agreement or guarantee regarding specific characteristics can be derived from the information contained in the datasheets. Each user is responsible for deciding on the suitability of a material for a specific purpose. The data supplied are subject to change.

The materials labelled as a "Food Secure Product" (FSP) comply with the provisions of Regulations (EU) No. 10/2011 and No. 1935/2004.